



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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D4306-044
Job Sheet 169409



Part No: D4306-044

Job Qty: 4 ea

Part Name: Rib Assembly, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/4/17

Created By: Daniel Labonte

Type: Stock

Description:

Note: DWG REV C SHEETS 1,5,6 IPP Rev:A 11.01.20 new issue DD ver:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/1/17	0.00	0.00	Start Up Large Fab-6		D.M.L 18-1-11
100	Large Fab	4 pcs		12/4/17	0.00	14.81	Large Fab 1		18-1-12
110	QC	4 pcs		12/4/17	0.00	0.00	QC5		PD 18-01-20
120	QC	4 pcs		12/4/17	0.00	0.00	QC9		PD 18-01-20
130	Packaging	4 pcs		12/4/17	0.00	0.00	Packaging3 Large Fab		D.M.L 18-1-22
140	QC21-SA	4 Ea		12/4/17	0.00	0.00	QC21		

Part Op 100 - 1- Cut tube 52" 2- Bend tube with manuel pipe bender as per DT9920 3- Trim access tube material to finish size and Descriptions: cut notch as per dwg D4306-4 using DT9920 template 4- Drill and chamfer holes as per dwg D4306-4 using DT9710
130 - LOCATION: WA004

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	16	132	0	0
	M304TS0.750W.049	17	755	0	0

Part Specifications

Specifications could not be found.

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Rib Assembly, RH

**PART NO:
Revision:
Operation:
Change No:**

D4306 – 044

Start up Operation

**Mfg Date: 01/11/18
Job No: 169409**

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